### **Standard Specification for**

# Classification of Soils and Soil-Aggregate Mixtures for Highway Construction Purposes

**AASHTO Designation: M 145-91 (2017)** 

Technical Section: 1b, Geotechnical Exploration, Instrumentation, Stabilization, and Field Testing

Release: Group 3 (August 2017)



American Association of State Highway and Transportation Officials 444 North Capitol Street N.W., Suite 249 Washington, D.C. 20001

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### 1. SCOPE

- 1.1. This recommended practice describes a procedure for classifying soils into seven groups based on laboratory determination of particle size distribution, liquid limit, and plasticity index. Evaluation of soils within each group is made by means of a "group index," which is a value calculated from an empirical formula. The group classification, including group index, should be useful in determining the relative quality of the soil material for use in earthwork structures, particularly embankments, subgrades, subbases, and bases. However, for the detailed design of important structures, additional data concerning strength or performance characteristics of the soil under field conditions will usually be required.
- 1.2. The values stated in SI units are to be regarded as the standard.

#### 2. REFERENCED DOCUMENTS

- 2.1. *AASHTO Standards*:
  - R 58, Dry Preparation of Disturbed Soil and Soil–Aggregate Samples for Test
  - T 11, Materials Finer Than 75-µm (No. 200) Sieve in Mineral Aggregates by Washing
  - T 27, Sieve Analysis of Fine and Coarse Aggregates
  - T 88, Particle Size Analysis of Soils
  - T 89, Determining the Liquid Limit of Soils
  - T 90, Determining the Plastic Limit and Plasticity Index of Soils
- 2.2. *ASTM Standard*:
  - D1140, Standard Test Methods for Determining the Amount of Material Finer than 75-µm (No. 200) Sieve in Soils by Washing

**Note 1**— Prepare sample according to R 58. Either T 88, or T 11 and T 27, or ASTM D1140 will be used to determine the particle size distribution of soils or soil–aggregate mixtures as a basis for classification. T 89 and T 90 will be used to determine the liquid limits, plastic limits, and plasticity index of soils.

### 3. CLASSIFICATION

3.1. The classification is made by using the test limits and group index values shown in Table 1. If a more detailed classification is desired, a further subdivision of the groups shown in Table 1 may be made. An example of the classification with subgroups such as those shown in Table 1 may be made. An example of the classification with such subgroups is shown in Table 2. The liquid limit and plasticity index ranges for the A-4, A-5, A-6, and A-7 soil groups are shown graphically in Figure 2.