



Retroreflective materials and devices for road traffic control purposes

Part 1: Retroreflective sheeting



This Australian Standard® was prepared by Committee MS-049, Retroreflective Devices. It was approved on behalf of the Council of Standards Australia on 10 May 2017. This Standard was published on 26 June 2017.

The following are represented on Committee MS-049:

- Australian Chamber of Commerce and Industry
 - Australian Industry Group
 - Austroads
 - AWTA Product Testing (Testing interests Australia)
 - CIE Australia
 - Council of Textile and Fashion Industries of Australia
 - Department of Planning, Transport and Infrastructure, SA
 - National Association of Testing Authorities Australia
 - New Zealand Road Safety Manufacturers Association
 - New Zealand Transport Agency
 - Roadmarking Industry Association of Australia
 - University of New South Wales
 - VicRoads
-

This Standard was issued in draft form for comment as DR AS/NZS 1906.1:2015.

Standards Australia wishes to acknowledge the participation of the expert individuals that contributed to the development of this Standard through their representation on the Committee and through the public comment period.

Keeping Standards up-to-date

Australian Standards® are living documents that reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued.

Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments that may have been published since the Standard was published.

Detailed information about Australian Standards, drafts, amendments and new projects can be found by visiting **www.standards.org.au**

Standards Australia welcomes suggestions for improvements, and encourages readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at **mail@standards.org.au**, or write to Standards Australia, GPO Box 476, Sydney, NSW 2001.

Australian Standard[®]

Retroreflective materials and devices for road traffic control purposes

Part 1: Retroreflective sheeting

Originated in Australia as SAA Int. 354—1955.

Previous edition AS/NZS 1906.1:2007.

Third edition 2017.

Reissued and redesignated incorporating Amendment No. 1 (January 2020) as AS 1906.1:2017.

COPYRIGHT

© Standards Australia Limited 2020

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher, unless otherwise permitted under the Copyright Act 1968.

ISBN 978 1 76035 817 4

This is a preview. [Click here to purchase the full publication.](#)

PREFACE

This Standard was prepared by the Joint Australia/New Zealand Committee MS-049, Retroreflective Devices, to supersede AS/NZS 1906.1:2007.

This Standard incorporates Amendment No. 1 (January 2020). The changes required by the Amendment are indicated in the text by a marginal bar and amendment number against the clause, note, table, figure or part thereof affected.

A1 | Amendment No. 1 to this Standard was prepared by the Australian members of the Joint Standards Australia/Standards New Zealand Committee MS-049, Retroreflective Devices. As a consequence of Amendment No. 1, which is published as an Australian-only amendment, this Standard will be redesignated from AS/NZS 1906.1:2017 to AS 1906.1:2017.

The objective of this Standard is to provide road authorities, manufacturers and testing authorities with a uniform supply specification for retroreflective sheeting.

The objective of this revision is to add a new class of sheeting and change the classification.

This Standard is Part 1 in a series of Standards on retroreflective devices as follows:

AS/NZS

- 1906 Retroreflective materials and devices for road traffic control purposes
- 1906.1 Part 1: Retroreflective sheeting (this Standard)
- 1906.2 Part 2: Retroreflective devices (non-pavement application)
- 1906.3 Part 3: Raised pavement markers (retroreflective and non-retroreflective)
- 1906.4 Part 4: High visibility materials for safety garments

Statements expressed in mandatory terms in notes and/or footnotes to figures and/or tables are deemed to be requirements of this Standard.

The terms ‘normative’ and ‘informative’ have been used in this Standard to define the application of the appendix to which they apply. A ‘normative’ appendix is an integral part of a Standard, whereas an ‘informative’ appendix is only for information and guidance.

CONTENTS

	<i>Page</i>
FOREWORD.....	5
SECTION 1 SCOPE AND GENERAL	
1.1 SCOPE.....	6
1.2 REFERENCED DOCUMENTS.....	6
1.3 DESCRIPTION	7
1.4 DEFINITIONS.....	7
1.5 CLASSIFICATION	10
SECTION 2 REQUIREMENTS FOR SHEETINGS OTHER THAN FOR NUMBER PLATES	
2.1 PHOTOMETRIC PROPERTIES	11
2.2 COLOUR.....	11
2.3 RAINFALL PERFORMANCE	20
2.4 PHYSICAL PROPERTIES	21
2.5 ADHESIVE	21
2.6 DURABILITY	22
2.7 PROCESS COLOUR PROPERTIES	23
2.8 PACKAGING.....	24
2.9 SHELF LIFE.....	24
2.10 MARKING	24
2.11 RETROREFLECTIVE SHEETING IDENTIFICATION.....	24
SECTION 3 SHEETINGS FOR MOTOR VEHICLE NUMBER PLATES— CLASSES NP090 AND NP090 (EMB)	
3.1 PHOTOMETRIC PROPERTIES	25
3.2 COLOUR.....	25
3.3 RAINFALL PERFORMANCE	26
3.4 PHYSICAL PROPERTIES	26
3.5 ADHESIVE	27
3.6 DURABILITY	27
3.7 COLOUR-PROCESSING PROPERTIES	27
3.8 PACKAGING.....	28
3.9 SHELF LIFE.....	28
3.10 MARKING	28
APPENDICES	
A PHOTOMETRIC PROPERTIES TEST	29
B SELECTION AND USE OF RETROREFLECTIVE SHEETING	34
C COLOUR AND LUMINANCE FACTOR TESTS—FLUORESCENT AND NON-FLUORESCENT SHEETING.....	39
D CIE CHROMATICITY LIMITS (COLOUR SPACES) FOR COLOUR DESIGNATION.....	42
E PHOTOMETRIC PERFORMANCE TEST UNDER SIMULATED RAIN CONDITIONS.....	49
F PHYSICAL PROPERTIES TEST.....	53
G SOLVENT RESISTANCE TEST	57
H ADHESIVE PROPERTIES TESTS	59

I	DURABILITY TESTS.....	61
J	PREPARATION OF TEST PIECES.....	63
K	APPLICATION OF UNCERTAINTY OF MEASUREMENT	64

FOREWORD

The five classes of retroreflective sheeting described in this Standard (Classes 1100, 900, 400, 300 and 100) are principally for use for road traffic signs. Additionally, there is a class for licence plates (Class NP090). Careful consideration should be given as to whether sheeting which conforms with this Standard is appropriate for other applications. For example, the Standard is not applicable to retroreflective sheeting for use on safety garments (refer to AS/NZS 1906.4), or for roadside delineators (refer to AS/NZS 1906.2). This Standard has been written solely as a performance specification for retroreflective sheeting and, with the exception of some advice given in Appendix B, does not give guidance on its use.

This revision of the Standard aims to harmonize its requirements with the photometric performance levels of ASTM D4956-16 *Standard Specification for Retroreflective Sheeting for Traffic Control*, so that performance classes can have improved differentiation between them and their intended uses.

The overall performances of retroreflective sheetings are a combination, and sometimes a compromise, between high performance at narrow observation angles (i.e. the observer is positioned just above the light source—such as in a sedan car) and at wider observation angles (i.e. the observer is positioned further away from the light source—such as a truck driver). This combination can be altered in manufacture by small adjustments to the characteristics of the micro-prisms thus making it possible to optimize retroreflection or sign brightness over a range that best meets the requirements of the driver. The different classes specified within this Standard each have unique performance characteristics and thus will satisfy different road user needs.

Included in this Standard are specifications which will predominately only be fulfilled by micro-prismatic sheeting (Classes 1100, 900 and 400). Users should be aware of some notable differences in the characteristics of this sheeting when compared with sheeting using glass sphere technology (Classes 300 and 100). There can be quite significant changes in photometric performance with changes in rotation angle. This highlights the need to observe manufacturers' orientation marks if sheeting is sensitive to orientation. For sheeting that has performance variation with change in orientation, marking or instructions may be necessary as to the correct orientation of the sheeting in applications such as on traffic signs and to ensure that on any one sign, all pieces of sheeting are orientated in the same direction.

STANDARDS AUSTRALIA

Australian Standard**Retroreflective materials and devices for road traffic control purposes****Part 1: Retroreflective sheeting**

SECTION 1 SCOPE AND GENERAL

1.1 SCOPE

This Standard specifies the performance requirements for retroreflective sheeting used in the manufacture of road signs and related traffic control devices. It does not apply to retroreflective pavement markings.

1.2 REFERENCED DOCUMENTS

The following documents are referred to in this Standard:

AS

- 1580 Paints and related material—Methods of tests
- 1580.408.4 Method 408.4: Adhesion (crosscut)
- 1742 Manual of uniform traffic control devices
- 1742.1 Part 1: General introduction and index of signs

AS/NZS

- 1580 Paints and related materials—Methods of test
- 1580.403.1 Method 403.1: Scratch resistance
- 1906 Retroreflective materials and devices for road traffic control purposes
- 1906.2 Part 2: Retroreflective devices (non-pavement application)
- 1906.4 Part 4: High-visibility materials for safety garments

ISO

- 11664 Colorimetry
- 11664-1 Part 1: CIE standard colorimetric observers
- 11664-2 Part 2: CIE standard illuminants

ISO/IEC

- Guide 98 Uncertainty of measurement
- Guide 98-3 Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)

CIE

- 15 Colorimetry
- 20 Recommendations for the Integrated Irradiance and Spectral Distribution of Simulated Solar Radiation for Testing Purposes
- 54.2 Retroreflection: Definition and measurement

ANSI/ISEA

- 107 High-visibility safety apparel and accessories