



BSI Standards Publication

Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity

Part 10: Site application of products and systems and quality control of the works

National foreword

This British Standard is the UK implementation of EN 1504-10:2017. It supersedes BS EN 1504-10:2003, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/517/8, Protection and repair of concrete structures.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 10: Site application of products and systems and quality control of the works

Produits et systèmes pour la protection et la réparation
des structures en béton - Définitions, exigences,
maîtrise de la qualité et évaluation de la conformité -
Partie 10 : Application sur site des produits et
systèmes et contrôle de la qualité des travaux

Produkte und Systeme für den Schutz und die
Instandsetzung von Betonbauteilen - Definitionen,
Anforderungen, Qualitätsüberwachung und
Beurteilung der Konformität - Teil 10: Anwendung von
Produkten und Systemen auf der Baustelle,
Qualitätsüberwachung der Ausführung

This European Standard was approved by CEN on 26 July 2017.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN 1504-10:2017) has been prepared by Technical Committee CEN/TC 104 "Concrete and related products", the secretariat of which is held by DIN and Subcommittee 8 "Products and systems for the protection and repair of concrete structures", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2018, and conflicting national standards shall be withdrawn at the latest by April 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1504-10:2003.

In comparison with EN 1504-10:2003, the following significant changes have been made:

- a clarification of the scope of the standard;
- a deletion of the normative reference "ENV ISO 8502-1, *Preparation of steel substrates before application of paints or related products – Tests for the assessment of surface cleanliness – Part 1: Field test for soluble iron corrosion products* (ISO/TR 8502-1:1991)" in Table 5 "Summary of tests and observations for quality control", test or observation number 19 because it has been withdrawn. A replacement of the method is under development by ISO/DIS 8502-12;
- additions of terms and definitions;
- clarifications of the title, recommendations and requirements in Clause 5;
- clarification of Clause 6 by adding 6.1 and 6.2;
- replaced reference to specific clauses with a reference to Annex A in method 1.4 "Surface bandaging of cracks" in Table 1 (preparation, application and quality control columns);
- addition of method 1.6 "transferring cracks into joint" in Methods to satisfy principle 1 – Protection against ingress in Table 1;
- addition of method 1.7 erecting external panels in Methods to satisfy principle 1 – Protection against ingress in Table 1;
- addition of method 1.8 applying membranes in Methods to satisfy principle 1 – Protection against ingress in Table 1;
- removal of reference to 8.2.1 (application column) in method 2.2 "surface coating" in Methods to satisfy principle 1 – Protection against ingress in Table 1;
- addition of reference to new 7.2.4 "Microcracks" in method 3.1 (preparation column) in Methods to satisfy principle 2 – Moisture control in Table 1;
- addition of reference to new 7.2.4 "Microcracks" in method 3.2 (preparation column) in Methods to satisfy principle 2 – Moisture control in Table 1;
- addition of reference to new 7.2.4 "Microcracks" in method 3.3 (preparation column) in Methods to satisfy principle 2 – Moisture control in Table 1;

- addition of method 3.4 "Replacing elements" in Methods to satisfy principle 2 – Moisture control in Table 1;
- addition of reference to new 7.2.4 "Microcracks" in method 4.3 (preparation column) Methods to satisfy principle 4 – Structural strengthening in Table 1;
- addition of reference to new 7.2.4 "Microcracks" in method 4.4 (preparation column) Methods to satisfy principle 4 – Structural strengthening in Table 1;
- addition of method 4.7 "Prestressing (post tensioning)" Methods to satisfy principle 4 – Structural strengthening in Table 1;
- change of the title of method 6.1 in Methods to satisfy principle 5 – Increasing physical resistance, according to EN 1504-9 and updated references for preparation and application;
- change of the title of method 7.1 in "Methods to satisfy principle 7 – Preserving or restoring passivity", according to EN 1504-9, and updated references for preparation and application, including reference to the new 7.2.4 "Microcracks";
- addition of reference to the new 7.2.4 "Microcracks" in method 7.2 in "Methods to satisfy principle 7 – Preserving or restoring passivity" (preparation column) in Table 1;
- addition of method 7.5 Electrochemical chloride extraction in "Methods to satisfy principle 7 – Preserving or restoring passivity" in Table 1;
- change of the title of method 8.2 according to EN 1504-9;
- addition of method 8.3 "Coating" in "Methods to satisfy principle 8 – increasing resistivity" in Table 1;
- change of the title of the methods 11.1, 11.2 and 11.3 according to EN 1504-9;
- the methods in Table 2 have been updated according to EN 1504-9;
- addition of requirements regarding microcracks during preparation of the concrete in 7.2.4;
- addition of requirement in 7.3.2 f) by addition of reference to EN ISO 8501-1 regarding the standard of cleaning for method 11.2;
- replacement of reference standard regarding bonding in Table 3, from EN 206-1 to EN 1542;
- bonding requirements in 8.2.1 have to comply with EN 1504-2 and EN 1504-3 in addition to EN 1504-4;
- requirements regarding sprayed mortar and concrete in 8.2.3 have to comply with EN 1504-3 in addition to EN 14487-1 and EN 14487-2;
- addition of EN 1504-7 regarding requirements for products and systems for the execution of work in 9.1;
- addition of 9.2 "Execution classes";
- addition of test or observations no 46 "Microcracks" in 9.3, Table 5 "Summary of tests and observations for quality control";
- addition of requirements regarding test or observation no 10 for method 4.1 and 4.2 in Table 5 regarding substrate conditions before and/or after preparation;

- observation number 17 in Table 5 has been changed from test to observation;
- addition of a Pull-out test in test or observation no 36 in Table 5 with reference to EN 12504-3;
- addition of test or observation no 15 "Electrical resistivity" in Table 5 before and/or during application;
- addition of Core and resistance test in test number 15 in "Final hardened condition";
- change of requirement in test no 32 in "Final hardened condition" regarding impregnation in Table 5;
- change of requirements in test 34, 35, 36 and 37 in "Final hardened conditions" regarding application of mortar and concrete in Table 5;
- change of requirements in test 40 in "Final hardened conditions" regarding method 4.1 and 4.2 in Table 5;
- deletion of Clause 11 "Health, safety and the environment", because it states that regulations shall be followed which they shall be anyhow regardless of what is stated in this standard;
- addition of A.5.2 "Execution classes" in Annex A;
- deletion of A.11 "Health, safety and the environment" in Annex A;
- addition of an informative Annex B which describes a test method for cleanliness of concrete surfaces;
- addition of an informative Annex C which describes a test method for surface roughness;
- addition of an informative Annex D which describes a test method for and degree of microcracking of concrete surfaces.

This European Standard specifies requirements for the execution of protection and repair of concrete structures.

This document is one part of the European Standard on "Products and systems for the protection and repair of concrete structures — Definitions, requirements, quality control and evaluation of conformity". The other parts are listed below:

- *Part 1: Definitions*
- *Part 2: Surface protection systems for concrete*
- *Part 3: Structural and non-structural repair*
- *Part 4: Structural bonding*
- *Part 5: Concrete injection*
- *Part 6: Anchoring of reinforcing steel bar*
- *Part 7: Reinforcement corrosion protection*
- *Part 8: Quality control and Assessment and verification of the constancy of performance (AVCP)*
- *Part 9: General principles for the use of products and systems*