

This Standard is confirmed.  
See the BSI Catalogue for details.  
*August 1997*

**Specification for**

# **Normal and high strength steel bolts and nuts for railway rail fishplates**

Confirmed  
March 2010

# Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Iron and Steel Standards Policy Committee (ISM/-) to Technical Committee ISM/74, upon which the following bodies were represented:

- British Industrial Fasteners Federation
- British Railways Board
- British Steel Industry
- Department of Transport (Transport Industries)
- London Underground Ltd.
- Railway Industry Association of Great Britain

This British Standard, having been prepared under the direction of the Iron and Steel Standards Policy Committee, was published under the authority of the Standards Board and comes into effect on 15 November 1992

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The following BSI references relate to the work on this standard:  
Committee reference ISM/74  
Draft for comment 90/37027 DC

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## Amendments issued since publication

Amd. No.	Date	Text affected

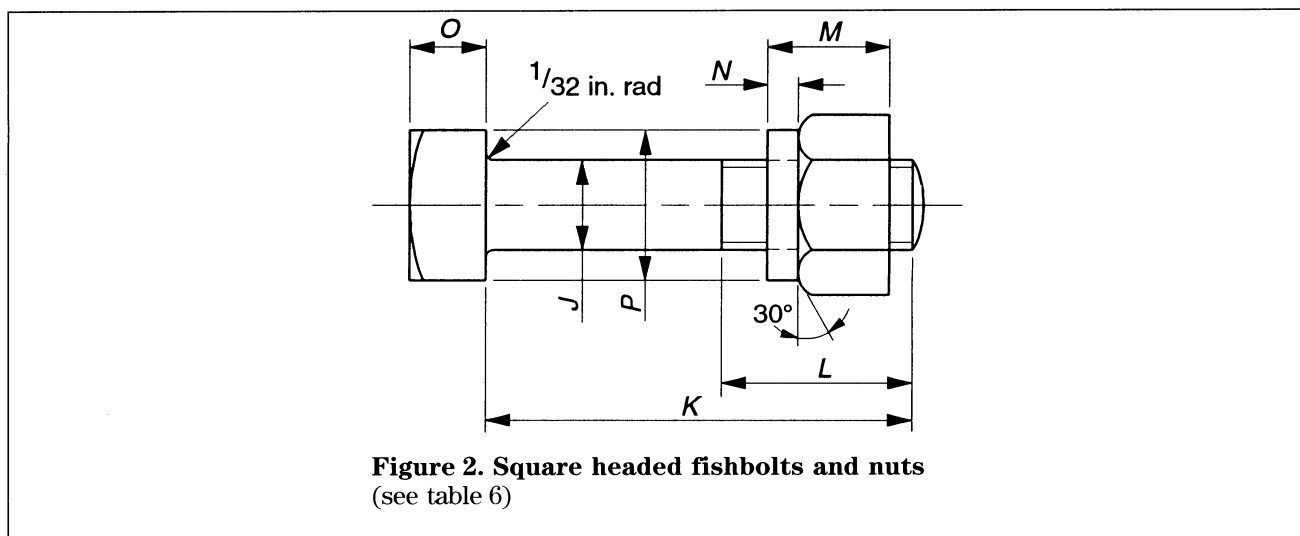
**Amendment No. 1**  
**published and effective from 15 July 1994**  
**to BS 64 : 1992**

**Specification for normal and high strength steel bolts and nuts**  
**for railway rail fishplates**

**Corrections**

**Figure 2. Square headed fishbolts and nuts**

Delete the existing figure and substitute the new figure 2, which shows the nut collar facing the bolt head.



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**Table 6. Dimensions of square headed fishbolts and nuts for flat bottom**  
**rails with round holes**

In column 1, row 19 delete '10R' and substitute '100R'.

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**Table B.2 Limits and tolerances of British Standard Whitworth screw**  
**threads for medium fit nuts**

In column 4, row 4, for nominal thread diameter 15/16 delete '0.8792' and insert '0.8729'.

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