

Eurocode 9: Design of aluminium structures —

Part 1-1: General structural rules

ICS 77.150.10; 91.010.30; 91.080.10

National foreword

This British Standard is the UK implementation of EN 1999-1-1:2007+A2:2013. It supersedes BS EN 1999-1-1:2007+A1:2009 which is withdrawn. Details of superseded British Standards are given in the table below.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to CEN text carry the number of the CEN amendment. For example, text altered by CEN amendment A1 is indicated by A1 A1 .

The structural Eurocodes are divided into packages by grouping Eurocodes for each of the main materials: concrete, steel, composite concrete and steel, timber, masonry and aluminium; this is to enable a common date of withdrawal (DOW) for all the relevant parts that are needed for a particular design. The conflicting national standards will be withdrawn at the end of the coexistence period, after all the EN Eurocodes of a package are available.

Following publication of the EN, there is a period allowed for national calibration during which the National Annex is issued, followed by a further coexistence period of a maximum three years. During the coexistence period Member States will be encouraged to adapt their national provisions to withdraw conflicting national rules before the end of the coexistence period in March 2010. At the end of this coexistence period, the national standard(s) will be withdrawn.

In the UK, the following national standards are superseded by the Eurocode 9 series. These standards will be withdrawn on a date to be announced.

Eurocode	Superseded British Standards
EN 1999-1-1	BS 8118-2:1991 DD ENV 1999-1-1:2000 BS 8118-1:1991 (partial)
EN 1999-1-2	DD ENV 1999-1-2:2000
EN 1999-1-3	DD ENV 1999-2:2000 BS 8118-1:1991 (partial)
EN 1999-1-4	BS 8118-1:1991 (partial)
EN 1999-1-5	None

The UK participation in its preparation was entrusted by Technical Committee B/525, Building and civil engineering structures, to Subcommittee B/525/9, Structural use of aluminium.

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

Where a normative part of this EN allows for a choice to be made at the national level, the range and possible choice will be given in the normative text, and a note will qualify it as a Nationally Determined Parameter (NDP). NDPs can be a specific value for a factor, a specific level or class, a particular method or a particular application rule if several are proposed in the EN.

To enable EN 1999-1-1 to be used in the UK, the NDPs will be published in a National Annex, which will be made available by BSI in due course, after public consultation has taken place.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

Amendments/corrigenda issued since publication

Date	Comments
31 March 2010	Implementation of CEN amendment A1:2009
28 February 2014	Implementation of CEN amendment A2:2013
31 March 2014	Identifiers in running headers corrected

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 August 2007

© The British Standards Institution 2014.
Published by BSI Standards Limited 2014

ICS 91.010.30; 91.080.10

English Version

Eurocode 9: Design of aluminium structures - Part 1-1: General structural rules

Eurocode 9: Calcul des structures en aluminium - Partie 1-1: Règles générales

Eurocode 9: Bemessung und Konstruktion von Aluminiumtragwerken - Teil 1-1: Allgemeine Bemessungsregeln

This European Standard was approved by CEN on 18 September 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Content	Page
Foreword	7
1 General	11
1.1 Scope	11
1.1.1 Scope of EN 1999	11
1.1.2 Scope of EN 1999-1-1	11
1.2 Normative references	12
1.2.1 General references	12
1.2.2 References on structural design	12
1.2.3 References on aluminium alloys	13
1.2.4 References on welding	15
1.2.5 Other references	15
1.3 Assumptions	16
1.4 Distinction between principles and application rules	16
1.5 Terms and definitions	16
1.6 Symbols	17
1.7 Conventions for member axes	27
1.8 Specification for execution of the work	27
2 Basis of design	29
2.1 Requirements	29
2.1.1 Basic requirements	29
2.1.2 Reliability management	29
2.1.3 Design working life, durability and robustness	29
2.2 Principles of limit state design	29
2.3 Basic variables	30
2.3.1 Actions and environmental influences	30
2.3.2 Material and product properties	30
2.4 Verification by the partial factor method	30
2.4.1 Design value of material properties	30
2.4.2 Design value of geometrical data	30
2.4.3 Design resistances	30
2.4.4 Verification of static equilibrium (EQU)	31
2.5 Design assisted by testing	31
3 Materials	32
3.1 General	32
3.2 Structural aluminium	32
3.2.1 Range of materials	32
3.2.2 Material properties for wrought aluminium alloys	33
3.2.3 Material properties for cast aluminium alloys	37
3.2.4 Dimensions, mass and tolerances	37
3.2.5 Design values of material constants	37
3.3 Connecting devices	38
3.3.1 General	38
3.3.2 Bolts, nuts and washers	38
3.3.3 Rivets	39
3.3.4 Welding consumables	40
3.3.5 Adhesives	42
4 Durability	42
5 Structural analysis	43
5.1 Structural modelling for analysis	43
5.1.1 Structural modelling and basic assumptions	43
5.1.2 Joint modelling	43
5.1.3 Ground-structure interaction	43
5.2 Global analysis	43

5.2.1	Effects of deformed geometry of the structure	43
5.2.2	Structural stability of frames	44
5.3	Imperfections.....	45
5.3.1	Basis	45
5.3.2	Imperfections for global analysis of frames	45
5.3.3	Imperfection for analysis of bracing systems	49
5.3.4	Member imperfections	52
5.4	Methods of analysis.....	52
5.4.1	General	52
5.4.2	Elastic global analysis	52
5.4.3	Plastic global analysis	52
6	Ultimate limit states for members.....	53
6.1	Basis	53
6.1.1	General	53
6.1.2	Characteristic value of strength	53
6.1.3	Partial safety factors	53
6.1.4	Classification of cross-sections	53
6.1.5	Local buckling resistance	58
6.1.6	HAZ softening adjacent to welds	59
6.2	Resistance of cross-sections	61
6.2.1	General	61
6.2.2	Section properties	62
6.2.3	Tension	63
6.2.4	Compression.....	64
6.2.5	Bending moment	64
6.2.6	Shear.....	66
6.2.7	Torsion.....	67
6.2.8	Bending and shear	69
6.2.9	Bending and axial force.....	69
6.2.10	Bending, shear and axial force	71
6.2.11	Web bearing	71
6.3	Buckling resistance of members.....	71
6.3.1	Members in compression.....	71
6.3.2	Members in bending.....	75
6.3.3	Members in bending and axial compression	77
6.4	Uniform built-up members	81
6.4.1	General	81
6.4.2	Laced compression members	82
6.4.3	Battened compression members	84
6.4.4	Closely spaced built-up members.....	85
6.5	Un-stiffened plates under in-plane loading	86
6.5.1	General	86
6.5.2	Resistance under uniform compression.....	86
6.5.3	Resistance under in-plane moment.....	87
6.5.4	Resistance under transverse or longitudinal stress gradient	88
6.5.5	Resistance under shear	88
6.5.6	Resistance under combined action	89
6.6	Stiffened plates under in-plane loading.....	90
6.6.1	General	90
6.6.2	Stiffened plates under uniform compression.....	91
6.6.3	Stiffened plates under in-plane moment.....	92
6.6.4	Longitudinal stress gradient on multi-stiffened plates	93
6.6.5	Multi-stiffened plating in shear	93
6.6.6	Buckling load for orthotropic plates.....	94
6.7	Plate girders.....	96
6.7.1	General	96
6.7.2	Resistance of girders under in-plane bending.....	96
6.7.3	Resistance of girders with longitudinal web stiffeners.....	97

6.7.4	Resistance to shear.....	98
6.7.5	Resistance to transverse loads	102
6.7.6	Interaction.....	105
6.7.7	Flange induced buckling.....	106
6.7.8	Web stiffeners.....	106
6.8	Members with corrugated webs.....	108
6.8.1	Bending moment resistance.....	108
6.8.2	Shear force resistance	108
7	Serviceability Limit States	110
7.1	General.....	110
7.2	Serviceability limit states for buildings	110
7.2.1	Vertical deflections.....	110
7.2.2	Horizontal deflections.....	110
7.2.3	Dynamic effects.....	110
7.2.4	Calculation of elastic deflection	110
8	Design of joints.....	111
8.1	Basis of design.....	111
8.1.1	Introduction	111
8.1.2	Applied forces and moments	111
8.1.3	Resistance of joints	111
8.1.4	Design assumptions	112
8.1.5	Fabrication and execution.....	112
8.2	Intersections for bolted, riveted and welded joints	112
8.3	Joints loaded in shear subject to impact, vibration and/or load reversal	113
8.4	Classification of joints	113
8.5	Connections made with bolts, rivets and pins	113
8.5.1	Positioning of holes for bolts and rivets	113
8.5.2	Deductions for fastener holes	116
8.5.3	Categories of bolted connections.....	117
8.5.4	Distribution of forces between fasteners	119
8.5.5	Design resistances of bolts.....	120
8.5.6	Design resistance of rivets.....	122
8.5.7	Countersunk bolts and rivets	123
8.5.8	Hollow rivets and rivets with mandrel.....	123
8.5.9	High strength bolts in slip-resistant connections	123
8.5.10	Prying forces.....	125
8.5.11	Long joints	125
8.5.12	Single lap joints	126
8.5.13	Fasteners through packings.....	126
8.5.14	Pin connections.....	126
8.6	Welded connections.....	129
8.6.1	General.....	129
8.6.2	Heat-affected zone (HAZ)	129
8.6.3	Design of welded connections	129
8.7	Hybrid connections.....	136
8.8	Adhesive bonded connections	136
8.9	Other joining methods	136
	Annex A [normative] – Execution classes.....	137
	Annex B [normative] - Equivalent T-stub in tension.....	140
B.1	General rules for evaluation of resistance.....	140
B.2	Individual bolt-row, bolt-groups and groups of bolt-rows.....	144
	Annex C [informative] - Materials selection	146
C.1	General.....	146
C.2	Wrought products	146
C.2.1	Wrought products.....	146

C.2.2	Wrought non-heat treatable alloys.....	149
C.3	Cast products.....	150
C.3.1	General.....	150
C.3.2	Heat treatable casting alloys EN AC-42100, EN AC-42200, EN AC-43000 and.....	150
	EN AC-43300.....	150
C.3.3	Non-heat treatable casting alloys EN AC-44200 and EN AC-51300.....	150
C.3.4	Special design rules for castings.....	150
C.4	Connecting devices.....	152
C.4.1	Aluminium bolts.....	152
C.4.2	Aluminium rivets.....	152
Annex D [informative] – Corrosion and surface protection.....		153
D.1	Corrosion of aluminium under various exposure conditions.....	153
D.2	Durability ratings of aluminium alloys.....	153
D.3	Corrosion protection.....	154
D.3.1	General.....	154
D.3.2	Overall corrosion protection of structural aluminium.....	154
D.3.3	Aluminium in contact with aluminium and other metals.....	155
D.3.4	Aluminium surfaces in contact with non-metallic materials.....	155
Annex E [informative] - Analytical models for stress strain relationship.....		160
E.1	Scope.....	160
E.2	Analytical models.....	160
E.2.1	Piecewise linear models.....	160
E.2.2	Continuous models.....	162
E.3	Approximate evaluation of ϵ_u	165
Annex F [informative] - Behaviour of cross-sections beyond the elastic limit.....		166
F.1	General.....	166
F.2	Definition of cross-section limit states.....	166
F.3	Classification of cross-sections according to limit states.....	166
F.4	Evaluation of ultimate axial load.....	167
F.5	Evaluation of ultimate bending moment.....	168
Annex G [informative] - Rotation capacity.....		170
Annex H [informative] - Plastic hinge method for continuous beams.....		172
Annex I [informative] - Lateral torsional buckling of beams and torsional or torsional-flexural buckling of compressed members.....		174
I.1	Elastic critical moment and slenderness.....	174
I.1.1	Basis.....	174
I.1.2	General formula for beams with uniform cross-sections symmetrical about the minor or major axis.....	174
I.1.3	Beams with uniform cross-sections symmetrical about major axis, centrally symmetric and doubly symmetric cross-sections.....	179
I.1.4	Cantilevers with uniform cross-sections symmetrical about the minor axis.....	180
I.2	Slenderness for lateral torsional buckling.....	182
I.3	Elastic critical axial force for torsional and torsional-flexural buckling.....	184
I.4	Slenderness for torsional and torsional-flexural buckling.....	185
Annex J [informative] - Properties of cross sections.....		190
J.1	Torsion constant I_t	190
J.2	Position of shear centre S.....	190
J.3	Warping constant I_w	190
J.4	Cross section constants for open thin-walled cross sections.....	194
J.5	Cross section constants for open cross section with branches.....	196
J.6	Torsion constant and shear centre of cross section with closed part.....	196
Annex K [informative] - Shear lag effects in member design.....		197

K.1	General.....	197
K.2	Effective width for elastic shear lag	197
K.2.1	Effective width factor for shear lag	197
K.2.2	Stress distribution for shear lag	198
K.2.3	In-plane load effects	199
K.3	Shear lag at ultimate limit states.....	200
Annex L [informative] - Classification of joints.....		201
L.1	General.....	201
L.2	Fully restoring connections.....	202
L.3	Partially restoring connections	202
L.4	Classification according to rigidity.....	202
L.5	Classification according to strength.....	203
L.6	Classification according to ductility	203
L.7	General design requirements for connections.....	203
L.8	Requirements for framing connections.....	203
L.8.1	General.....	203
L.8.2	Nominally pinned connections	204
L.8.3	Built-in connections.....	205
Annex M [informative] - Adhesive bonded connections		206
M.1	General	206
M.2	Adhesives	206
M.3	Design of adhesive bonded joints	207
M.3.1	General	207
M.3.2	Characteristic strength of adhesives.....	207
M.3.3	Design shear stress	208
M.4	Tests	208

Foreword

This European Standard (EN 1999-1-1:2007) has been prepared by Technical Committee CEN/TC250 « Structural Eurocodes », the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2007, and conflicting national standards shall be withdrawn at the latest by March 2010.

This European Standard supersedes ENV 1999-1-1: 1998.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxemburg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Foreword to amendment A1

This document (EN 1999-1-1:2007/A2:2013) has been prepared by Technical Committee CEN/TC 250 “Structural Eurocodes”, the secretariat of which is held by BSI.

This Amendment to the European Standard EN 1999-1-1:2007 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2014, and conflicting national standards shall be withdrawn at the latest by December 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Background of the Eurocode programme

In 1975, the Commission of the European Community decided on an action programme in the field of construction, based on article 95 of the Treaty. The objective of the programme was the elimination of technical obstacles to trade and the harmonisation of technical specifications.

Within this action programme, the Commission took the initiative to establish a set of harmonised technical rules for the design of construction works, which in a first stage would serve as an alternative to the national rules in force in the Member States and, ultimately, would replace them.

For fifteen years, the Commission, with the help of a Steering Committee with Representatives of Member States, conducted the development of the Eurocodes programme, which led to the first generation of European codes in the 1980s.

In 1989, the Commission and the Member States of the EU and EFTA decided, on the basis of an agreement¹ between the Commission and CEN, to transfer the preparation and the publication of the Eurocodes to the CEN through a series of Mandates, in order to provide them with a future status of European Standard (EN). This links *de facto* the Eurocodes with the provisions of all the Council's Directives and/or Commission's Decisions dealing with European standards (e.g. the Council Directive 89/106/EEC on construction products – CPD – and Council Directives 93/37/EEC, 92/50/EEC and 89/440/EEC on public works and services and equivalent EFTA Directives initiated in pursuit of setting up the internal market).

¹ Agreement between the Commission of the European Communities and the European Committee for Standardisation (CEN) concerning the work on EUROCODES for the design of buildings and civil engineering works (PC/CEN/03/89).

The Structural Eurocode programme comprises the following standards generally consisting of a number of Parts:

- EN 1990 Eurocode 0: Basis of structural design
- EN 1991 Eurocode 1: Actions on structures
- EN 1992 Eurocode 2: Design of concrete structures
- EN 1993 Eurocode 3: Design of steel structures
- EN 1994 Eurocode 4: Design of composite steel and concrete structures
- EN 1995 Eurocode 5: Design of timber structures
- EN 1996 Eurocode 6: Design of masonry structures
- EN 1997 Eurocode 7: Geotechnical design
- EN 1998 Eurocode 8: Design of structures for earthquake resistance
- EN 1999 Eurocode 9: Design of aluminium structures

Eurocode standards recognise the responsibility of regulatory authorities in each Member State and have safeguarded their right to determine values related to regulatory safety matters at national level where these continue to vary from State to State.

Status and field of application of Eurocodes

The Member States of the EU and EFTA recognise that Eurocodes serve as reference documents for the following purposes:

- as a means to prove compliance of building and civil engineering works with the essential requirements of Council Directive 89/106/EEC, particularly Essential Requirement N°1 - Mechanical resistance and stability - and Essential Requirement N°2 - Safety in case of fire;
- as a basis for specifying contracts for construction works and related engineering services;
- as a framework for drawing up harmonised technical specifications for construction products (ENs and ETAs)

The Eurocodes, as far as they concern the construction works themselves, have a direct relationship with the Interpretative Documents² referred to in Article 12 of the CPD, although they are of a different nature from harmonised product standard³. Therefore, technical aspects, arising from the Eurocodes work, need to be adequately considered by CEN Technical Committees and/or EOTA Working Groups working on product standards with a view to achieving a full compatibility of these technical specifications with the Eurocodes.

The Eurocode standards provide common structural design rules for everyday use for the design of whole structures and component products of both a traditional and an innovative nature. Unusual forms of construction or design conditions are not specifically covered and additional expert consideration will be required by the designer in such cases.

² According to Art. 3.3 of the CPD, the essential requirements (ERs) should be given concrete form in interpretative documents for the creation of the necessary links between the essential requirements and the mandates for hENs and ETAGs/ETAs.

³ According to Art. 12 of the CPD the interpretative documents should :

- a) give concrete form to the essential requirements by harmonising the terminology and the technical bases and indicating classes or levels for each requirement where necessary ;
- b) indicate methods of correlating these classes or levels of requirement with the technical specifications, e.g. methods of calculation and of proof, technical rules for project design, etc. ;
- c) serve as a reference for the establishment of harmonised standards and guidelines for European technical approvals.

The Eurocodes, *de facto*, play a similar role in the field of the ER 1 and a part of ER 2.