



BSI Standards Publication

Precast concrete products — Beam-and-block floor systems

Part 5: Lightweight blocks for simple
formwork

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National foreword

This British Standard is the UK implementation of EN 15037-5:2013.

The UK participation in its preparation was entrusted to Technical Committee B/524, Precast concrete products.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

**Precast concrete products - Beam-and-block floor systems -
Part 5: Lightweight blocks for simple formwork**

Produits préfabriqués en béton - Systèmes de planchers à
poutrelles et entrevous - Partie 5: Entrevous légers de
coffrage simple

Betonfertigteile - Balkendecken mit Zwischenbauteilen -
Teil 5: Leichte Zwischenbauteile für einfache Schalungen

This European Standard was approved by CEN on 21 January 2013.

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Foreword

This document (EN 15037-5:2013) has been prepared by Technical Committee CEN/TC 229 “Precast concrete products”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2013, and conflicting national standards shall be withdrawn at the latest by November 2013.

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This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

Eurocodes are taken as a common reference for design aspects. This document was examined and agreed upon by a liaison ad-hoc group with CEN/TC 250, particularly for its compatibility with structural Eurocodes. The installation of some structural precast concrete products is dealt with in EN 13670, *Execution of concrete structures*.

EN 15037, *Precast concrete products — Beam-and-block floor systems* is composed of the following parts:

- *Part 1: Beams*
- *Part 2: Concrete blocks*
- *Part 3: Clay blocks*
- *Part 4: Expanded polystyrene blocks*
- *Part 5: Lightweight blocks for simple formwork* (the present document)

For common aspects of concrete products, reference is made to EN 13369, *Common rules for precast concrete products*, from which also the relevant requirements of EN 206-1, *Concrete — Part 1: Specification, performance, production and conformity* are taken.

The references to EN 13369 by CEN/TC 229 product standards are intended to make them homogeneous and to avoid repetitions of similar requirements.

The program of standards for structural precast concrete products comprises the following standards, in some cases consisting of several parts:

- EN 1168, *Precast concrete products — Hollow core slabs*
- EN 12794, *Precast concrete products — Foundation piles*
- EN 12843, *Precast concrete products — Masts and poles*
- EN 13224, *Precast concrete products — Ribbed floor elements*
- EN 13225, *Precast concrete products — Linear structural elements*

- EN 13693, *Precast concrete products — Special roof elements*
- EN 13747, *Precast concrete products — Floor plates for floor systems*
- EN 13978-1, *Precast concrete products — Precast concrete garages — Part 1: Requirements for reinforced garages monolithic or consisting of single sections with room dimensions*
- EN 14843, *Precast concrete products — Stairs*
- EN 14844, *Precast concrete products — Box culverts*
- EN 14991, *Precast concrete products — Foundation elements*
- EN 14992, *Precast concrete products — Wall elements*
- EN 15037-1, *Precast concrete products — Beam-and-block floor systems — Part 1: Beams*
- EN 15050, *Precast concrete products — Bridge elements*
- EN 15258, *Precast concrete products — Retaining wall elements*

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