# Precast concrete products — Bridge elements

 $ICS\ 91.100.30;\ 93.040$ 



## National foreword

This British Standard is the UK implementation of EN 15050:2007+A1:2012. It supersedes BS EN 15050:2007 which is withdrawn..

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to CEN text carry the number of the CEN amendment. For example, text altered by CEN amendment A1 is indicated by A.

The UK participation in its preparation was entrusted to Technical Committee B/524. Precast concrete products.

A list of organizations represented on this committee can be obtained on request to its secretary.

EN 15050 is a candidate "harmonized" European standard and fully takes into account the requirements of the European Commission mandate M/100, Products related to precast concrete products, given under the EU Construction Products Directive (89/106/EEC), and is intended to lead to CE marking. The date of applicability of EN 15050 as a harmonized European Standard, i.e. the date after which this standard may be used for CE marking purposes, is subject to an announcement in the Official Journal of the European Communities.

The Commission in consultation with Member States has agreed a transition period for the co-existence of harmonized European Standards and their corresponding national standard(s). It is intended that this period will comprise a period, usually nine months, after the date of availability of the European Standard, during which any required changes to national regulations are to be made, followed by a further period, usually of 12 months, for the implementation of CE marking. At the end of this co-existence period, the national standard(s) will be withdrawn.

EN 15050 is the subject of transitional arrangements agreed under the Commission mandate. In the UK, there are no corresponding national standards of national origin.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 July 2007

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# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 15050:2007+A1

March 2012

ICS 91.100.30; 93.040

Supersedes EN 15050:2007

### **English Version**

# Precast concrete products - Bridge elements

Produits préfabriqués en béton - Eléments de ponts

Betonfertigteile - Fertigteile für Brücken

This European Standard was approved by CEN on 28 February 2007 and includes Amendment 1 approved by CEN on 23 January 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Ref. No. EN 15050:2007+A1:2012: E

The numbering of clauses is strictly related to EN 13369:2004 Common rules for precast concrete products, at least for the first three digits. When a clause of EN 13369 is not relevant or included in a more general reference of this standard, its number is omitted and this may result in a gap on numbering

Cont	<b>ents</b> Pa	age
Forewo	ord	4
Introdu	ction	6
1	Scope	7
2	Normative references	
3	Terms and definitions	
4	Requirements	
4 4.1	Material requirements	
4.2	Production requirements	
4.2.1	General	
4.2.3.2	Application of prestressing	9
4.3	Finished product requirements	
4.3.1	Geometrical properties	
4.3.2	Surface characteristics	
4.3.3	Mechanical resistance	
4.3.4	Resistance and reaction to fire	
4.3.5	Acoustic properties	
4.3.6 4.3.7	Thermal properties	
4.3. <i>1</i> 4.3.8	Other requirements	
4.3.0	•	
5	Test methods	
5.1	Tests on concrete	
5.2	Measuring of dimensions and surface characteristics	14
5.2.1	General	
5.2.2	Beams	
5.2.3	Other elements	
5.3	Weight of the products	15
6	Evaluation of conformity	15
7	Marking and labelling	15
8	Technical documentation	15
Annex	A (informative) Typology	16
A.1	Scope	16
A.2	Decks with precast beams as main structural elements	16
A.3	Solid slabs	22
<b>A</b> .4	Segmental decks	22
Annex	B (informative) Decks formed by beams and slabs	23
B.1	Scope	
B.2	Dimensions in the bearing zone	
B.3	Transfer of prestressing	
B.4	Anchorage of the main reinforcement at supports	
B.5	Change of the restraint conditions after the application of loads	
B.6	Skewed ends	
B.7	Deck layout	
Annov	C (informative). Use of plates in bridges	20

C.1 C.2	General  Connecting reinforcement	
C.3 C.4	Connection to beams	
	D (informative) Continuity of bridge decks Scope Continuity of bridge decks Hogging moments at supports Long term sagging moments at supports	.31 .31 .31 .31
Annex E.1 E.2 E.3	E (informative) Infilled beams	.37 .37
Annex F.1 F.2 F.3	F (informative) Precast beams without topping	.39 .39
Annex G.1 G.1.1 G.1.2 G.1.3	G (informative) Precast segmental decks  General  Description  Joints  Keys	.41 .41 .41
G.1.4 G.2 G.2.1 G.2.2	Post-tensioning  Design  Assembly stage  Final situation	.42 .42 .42 .42
G.2.3 G.2.4 G.2.5 G.3 G.4	Checking of joints  Local transverse bending  Discontinuity regions  Production  Building assembly	.43 .43 .44
G.4.1 G.4.2 G.4.3 G.4.4	Segment positioning	.44 .44 .44
Annex	H (informative) Ambient conditions for bridge elements	.46
	J (normative) Finished product inspection	.47
	ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	
ZA.2.2 ZA.3	Scope and relevant characteristics  Procedure for attestation of conformity of precast concrete bridge elements  System of attestation of conformity  EC Certificate and Declaration of conformity  CE marking and labelling	.50 .50 .52
ZA.3.2 ZA.3.3	General  Declaration of geometrical data and material properties  Declaration of product properties  Declaration of compliance with a given design specification	.54 .56
Bibliog	raphy	.60

## **Foreword**

This document (EN 15050:2007+A1:2012) has been prepared by Technical Committee CEN/TC 229 "Precast concrete products", the secretariat of which is held by AFNOR and was examined by and agreed with a joint working party appointed by the Liaison Group CEN/TC 229-CEN/TC250, particularly for its compatibility with structural Eurocodes.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2012, and conflicting national standards shall be withdrawn at the latest by September 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This document includes Amendment 1, approved by CEN on 2012-01-23.

This document supersedes EN 15050:2007.

The start and finish of text introduced or altered by amendment is indicated in the text by tags [A].

This document is one of a series of product standards for precast concrete products.

For common aspects reference is made to EN 13369: Common rules for precast products, from which also the relevant requirements of the EN 206-1: Concrete — Part 1: Specification, performances, production and conformity are taken.

The references to EN 13369 by CEN/TC 229 product standards are intended to make them homogeneous and to avoid repetitions of similar requirements.

Eurocodes are taken as a common reference for design aspects.

The installation of some structural precast concrete products is dealt with by ENV 13670-1: *Execution of concrete structures – Part 1: Common rules*, which has at the moment the status of a European prestandard. In all countries it can be accompanied by alternatives for national application and it shall not be treated as a European Standard.

The programme of standards for structural precast concrete products comprises the following standards, in some cases consisting of several parts:

EN 1168, Precast concrete products — Hollow core slabs

EN 12794, Precast concrete products — Foundation piles

EN 12843, Precast concrete products — Masts and poles

EN 13224, Precast concrete products — Ribbed floor elements

EN 13225, Precast concrete products — Linear structural elements

BS EN 15050:2007+A1:2012 EN 15050:2007+A1:2012 (E)

EN 13693, Precast concrete products — Special roof elements

EN 13747, Precast concrete products — Floor plates for floor systems

EN 13978, Precast concrete products — Precast concrete garages

EN 14843, Precast concrete products — Stairs

EN 14844, Precast concrete products — Box culverts

EN 14991, Precast concrete products — Foundation elements

EN 14992, Precast concrete products — Wall elements

EN 15050, Precast concrete products — Bridge elements

(A) EN 15037 (A), Precast concrete products — Beam-and-block floor systems

A EN 15258 (4), Precast concrete products — Retaining wall elements

This standard defines in Annex ZA the application methods of CE marking to products designed using the relevant EN Eurocodes (EN 1992-1-1 and EN 1992-1-2). Where, in default of applicability conditions of EN Eurocodes to the works of destination, design Provisions other than EN Eurocodes are used for mechanical strength and/or fire resistance, the conditions to affix CE marking to the product are described in ZA.3.4.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.