



## BSI Standards Publication

### Railway applications - Track - Rail

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Part 4: Vignole railway rails from 27 kg/m to, but excluding 46 kg/m

## National foreword

This British Standard is the UK implementation of EN 13674-4:2019. It supersedes BS EN 13674-4:2006+A1:2009, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee RAE/2, Railway Applications - Track.

A list of organizations represented on this committee can be obtained on request to its secretary.

The UK committee draws users' attention to the distinction between normative and informative elements, as defined in Clause 3 of the CEN/CENELEC Internal Regulations, Part 3.

**Normative:** Requirements conveying criteria to be fulfilled if compliance with the document is to be claimed and from which no deviation is permitted.

**Informative:** Information intended to assist the understanding or use of the document. Informative annexes do not contain requirements, except as optional requirements, and are not mandatory. For example, a test method may contain requirements, but there is no need to comply with these requirements to claim compliance with the standard.

When speeds in km/h require unit conversion for use in the UK, users are advised to use equivalent values rounded to the nearest whole number. The use of absolute values for converted units should be avoided in these cases. Please refer to the table below for agreed conversion figures:

INS, RST and ENE speed conversions	
km/h	mph
5	3
10	5
20	10
30	20
80	50
160	100
190	120

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**Compliance with a British Standard cannot confer immunity from legal obligations.**

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**Amendments/corrigenda issued since publication**

Date

Text affected

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 13674-4**

April 2019

ICS 93.100

Supersedes EN 13674-4:2006+A1:2009

English Version

**Railway applications - Track - Rail - Part 4: Vignole railway  
rails from 27 kg/m to, but excluding 46 kg/m**

Applications ferroviaires - Voie - Rails - Partie 4 : Rails  
Vignole de masse comprise entre 27 kg/m et 46 kg/m,  
46 kg/m non compris

Bahnanwendungen - Oberbau - Schienen - Teil 4:  
Vignolschienen mit einer längenbezogenen Masse  
zwischen 27 kg/m und unter 46 kg/m

This European Standard was approved by CEN on 14 December 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN 13674-4:2019) has been prepared by Technical Committee CEN/TC 256 “Railway applications”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2019, and conflicting national standards shall be withdrawn at the latest by October 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13674-4:2006+A1:2009.

This part of EN 13674 is the fourth one of the series EN 13674, *Railway applications — Track — Rail*, which consists of the following parts:

- *Part 1: Vignole railway rails 46 kg/m and above;*
- *Part 2: Switch and crossing rails used in conjunction with Vignole railway rails 46 kg/m and above;*
- *Part 3: Check rails;*
- *Part 4: Vignole railway rails from 27 kg/m to, but excluding 46 kg/m.*

Other published standards include the following:

- EN 14587-1, *Railway applications – Infrastructure – Flash butt welding of new rails – Part 1: R220, R260, R260Mn, R320Cr, R350HT, R350LHT, R370CrHT and R400HT grade rails in a fixed plant;*
- EN 14587-2, *Railway applications – Track - Flash butt welding of rails – Part 2: New R220, R260, R260Mn and R350HT grade rails by mobile welding machines at sites other than a fixed plant;*
- EN 14587-3, *Railway applications – Track - Flash butt welding of rails – Part 3: Welding in association with crossing construction;*
- EN 14730-1, *Railway applications – Track - Aluminothermic welding of rails – Part 1: Approval of welding processes;*
- EN 14730-2, *Railway applications – Track - Aluminothermic welding of rails – Part 2: Qualification of aluminothermic welders, approval of contractors and acceptance of welds;*
- EN 14811, *Railway applications – Track - Special purpose rail - Grooved rails and associated construction profiles;*
- EN 15594, *Railway applications – Track - Restoration of rails by electric arc welding;*
- EN 16273, *Railway applications – Track - Forged rail transitions.*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta,