Maritime works -

Part 1-4: General – Code of practice for materials

BS 6349-1-4:2013 BRITISH STANDARD

Publishing and copyright information

The BSI copyright notice displayed in this document indicates when the document was last issued.

© The British Standards Institution 2013

Published by BSI Standards Limited 2013

ISBN 978 0 580 76231 4

ICS 47.020.01; 93.140

The following BSI references relate to the work on this document: Committee reference CB/502 Draft for comment 12/30250711 DC

Publication history

First published as BS 6349-1, April 1984 Second edition as BS 6349-1, July 2000 Third (present) edition, February 2013

Amendments issued since publication

Date Text affected

Contents

Foreword iii Introduction 1 1 Scope 1 2 Normative references 1 3 Terms and definitions 4 4 Concrete 5 4.1 General 5 4.2 Design and construction 5 Durability 6 4.3 Specification for materials and workmanship 10 5 Structural steel and other metals 25 5.1 General 25 Structural steel 26 5.2 5.3 Aluminium and its alloys 29 5.4 Other metals 30 6 Piles 31 6.1 Bearing piles 31 Sheet piles 34 6.2 7 Rails 36 7.1 General 36 7.2 Crane rails 37 7.3 Adjustment of crane rails 37 Holding-down bolts 37 7.4 7.5 Rail clips 37 7.6 Heavy-duty crane rails 37 7.7 Joints 37 8 Pipes 37 Timber 38 9 9.1 General 38 9.2 Resistance to environmental hazards 38 9.3 Functional suitability 39 9.4 Fastenings 40 Stone for armouring or protection works 41 10 **10.1** General *41* **10.2** Grading *41* **10.3** Other geometrical parameters 42 **10.4** Physical and chemical parameters 42 **10.5** Particular armourstone sources 44 Pavements 44 11 **11.1** Loadings 44 **11.2** Durability 45 11.3 Settlement characteristics 45 **11.4** Sustainability 45 12 Bituminous materials 45 **12.1** Asphaltic concrete 46 **12.2** Sand mastic *47* **12.3** Open stone asphalt 48 **12.4** Lean sand asphalt 48 Protective measures 49 **13.1** General *49* 13.2 Coating systems 49 **13.3** Concrete protection *50* **13.4** Steel wear plates 50 **13.5** Sheathings and wrappings *50* Maintenance 52 **14.1** General *52*

14.2 Records *52* **14.3** Access *52*

Annexes

Annex A (informative) Enhanced protection of reinforcement 53

Annex B (informative) Factors affecting the design of maritime concrete 54

Annex C (informative) Uses of bituminous materials 57

Bibliography 59

List of figures

Figure B.1 – Schematic diagram of the chloride transport processes in a maritime structure 56

List of tables

Table 1 – Limiting values for composition and properties of concrete classes with normal weight aggregates of 20 mm maximum size exposed to risk of corrosion of reinforcement induced by UK seawater conditions for a required design working life of 30 years 12

Table 2 – Limiting values for composition and properties of concrete classes with normal weight aggregates of 20 mm maximum size exposed to risk of corrosion of reinforcement induced by UK seawater conditions for a required design working life of 50 years 14

Table 3 – Limiting values for composition and properties of concrete classes with normal weight aggregates of 20 mm maximum size exposed to risk of corrosion of reinforcement induced by UK seawater conditions for a required design working life of 100 years 16

Table 4 – Limiting values for composition and properties of plain or mass (unreinforced) concrete with normal weight aggregates of 20 mm nominal maximum size exposed to UK seawater conditions for a required design working life up to 100 years 19

Table 5 – Chloride content class of concrete for maritime structures 21

Table 6 – Total chloride ion content of hardened concrete 22

Table 7 – Minimum curing periods for different cement types in ambient temperatures at or above 15 °C 23

Table 8 – Structural steel grades 26

Table C.1 – Possible uses of bituminous materials in maritime protection works 57

Summary of pages

This document comprises a front cover, an inside front cover, pages i to iv, pages 1 to 62, an inside back cover and a back cover.

BRITISH STANDARD BS 6349-1-4:2013

Foreword

Publishing information

This part of BS 6349 is published by BSI Standards Limited, under licence from The British Standards Institution, and came into effect on 28 February 2013. It was prepared by Technical Committee CB/502, *Maritime works*. A list of organizations represented on this committee can be obtained on request to its secretary.

Supersession

Together with BS 6349-1-1, BS 6349-1-2 and BS 6349-1-3, this part of BS 6349 supersedes BS 6349-1:2000, which will be withdrawn when all four of the new subparts have been published.

Relationship with other publications

BS 6349 is published in the following parts:

- Part 1-1: General Code of practice for planning and design for operations; 1)
- Part 1-2: General Code of practice for assessment of actions; 1)
- Part 1-3: General Code of practice for geotechnical design;
- Part 1-4: General Code of practice for materials;
- Part 2: Code of practice for the design of quay walls, jetties and dolphins;
- Part 3: Design of dry docks, locks, slipways and shipbuilding berths, shiplifts and dock and lock gates;
- Part 4: Code of practice for design of fendering and mooring systems;
- Part 5: Code of practice for dredging and land reclamation;
- Part 6: Design of inshore moorings and floating structures;
- Part 7: Guide to the design and construction of breakwaters;
- Part 8: Code of practice for the design of Ro-Ro ramps, linkspans and walkways.

Information about this document

A full revision of BS 6349-1:2000 has been undertaken and the principal change is to split the document into four smaller parts:

- BS 6349-1-1: Code of practice for planning and design for operations;
- BS 6349-1-2: Code of practice for assessment of actions;
- BS 6349-1-3: Code of practice for geotechnical design;
- BS 6349-1-4: Code of practice for materials.

The principal change in respect of the materials content is that the document has been edited to be compatible with relevant Eurocodes. The concrete clause has been significantly revised to reflect current industry practice and to bring the recommendations in line with comparable British and European standards.

Subclause **4.3.3.3** is adapted from Concrete Society publication CS 163, *Guide to the design of concrete structures in the Arabian Peninsula* [1], with the kind permission of the Concrete Society.

The Pritish Standards Institution 2013 • iii

¹⁾ In preparation.

Use of this document

As a code of practice, this part of BS 6349 takes the form of guidance and recommendations. It should not be quoted as if it were a specification and particular care should be taken to ensure that claims of compliance are not misleading.

Any user claiming compliance with this British Standard is expected to be able to justify any course of action that deviates from its recommendations.

Presentational conventions

The provisions in this standard are presented in roman (i.e. upright) type. Its recommendations are expressed in sentences in which the principal auxiliary verb is "should".

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Contractual and legal considerations

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

BRITISH STANDARD BS 6349-1-4:2013

Introduction

The materials covered by this part of BS 6349 include the basic materials used in civil engineering construction, and composite or manufactured materials where these are normally considered to be materials in their own right.

Some elements of maritime construction, such as pavements and piling, which can utilize a variety of materials, are also included, because the special requirements of the maritime situation have a bearing on the choice of materials that are the most appropriate.

The materials covered in this part of BS 6349 are as follows:

- a) concrete;
- b) structural steel and other metals;
- c) piles;
- d) rails;
- e) pipes;
- f) timber;
- g) stone for armouring or protection works;
- h) pavements;
- i) bituminous materials.

Protective measures and treatments cover a wide range of methods that can be applied in the construction, operation and maintenance of maritime structures. Those covered in this part of BS 6349 include the following:

- 1) coating systems;
- 2) concrete protection;
- sheathing;
- 4) steel wear plates;
- 5) wrappings;
- 6) cathodic protection.

1 Scope

This part of BS 6349 gives recommendations for the materials used in the design and construction of maritime environment structures, and includes specific provisions for use in a seawater environment.

NOTE Materials used in these conditions are often subject to more onerous environmental conditions than inshore structures, and thus special attention is given to the use of durable materials to provide the specified performance and design life.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Standards publications

ASTM B127, Standard specification for nickel-copper alloy (UNS N04400) plate, sheet, and strip