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**Common rules for precast concrete products;
English version EN 13369:2018,
English translation of DIN EN 13369:2018-09**

Allgemeine Regeln für Betonfertigteile;
Englische Fassung EN 13369:2018,
Englische Übersetzung von DIN EN 13369:2018-09

Règles communes pour les produits préfabriqués en béton;
Version anglaise EN 13369:2018,
Traduction anglaise de DIN EN 13369:2018-09

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In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 13369:2018) has been prepared by Technical Committee CEN/TC 229 “Precast concrete products” (Secretariat: AFNOR, France).

The responsible German body involved in its preparation was *DIN-Normenausschuss Bauwesen* (DIN Standards Committee Building and Civil Engineering), Working Committee NA 005-07-08 AA “Precast concrete products (national mirror committee for CEN/TC 229)”.

The DIN document corresponding to the international document referred to in this document is as follows:

ISO 3951-1	DIN ISO 3951-1
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Amendments

This standard differs from DIN EN 13369:2013-08 as follows:

- a) normative references have been updated taking into account the new version of EN 206;
- b) terms and definitions have been revised according to the Construction Product Regulation, the term and definition “product-type” have been added;
- c) the clause on reclaimed crushed aggregates and recycled coarse aggregates has been revised;
- d) the clause on the assessment and verification of constancy of performance has been revised according to the wording of the Construction Product Regulation.

Previous editions

DIN EN 13369: 2001-12, 2004-09, 2013-08
DIN EN 13369/A1: 2006-09
DIN EN 13369 Corrigendum 1: 2007-05

National Annex NA (informative)

Bibliography

DIN ISO 3951-1, *Sampling procedures for inspection by variables — Part 1: Specification for single sampling plans indexed by acceptance quality limit (AQL) for lot-by-lot inspection for a single quality characteristic and a single AQL*

English Version

Common rules for precast concrete products

Règles communes pour les produits préfabriqués en
béton

Allgemeine Regeln für Betonfertigteile

This European Standard was approved by CEN on 10 January 2018.

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European foreword

This document (EN 13369:2018) has been prepared by Technical Committee CEN/TC 229 “Precast Concrete Products”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2018, and conflicting national standards shall be withdrawn at the latest by April 2021.

This document supersedes EN 13369:2013.

The main technical changes that have been made in this new edition are the following ones:

- a) normative references have been updated taking into account the new version of EN 206;
- b) terms and definitions have been reviewed according to Construction Product Regulation, term and definition of “Product-type” are added;
- c) clause for reclaimed crushed aggregates and recycled coarse aggregates is reviewed;
- d) clause of Assessment and verification of constancy of performance is revised according to the wording of Construction Product Regulation;

EN 13369 is a common reference for the following group of specific product standards prepared by Technical Committee CEN/TC 229:

- EN 1168, *Precast concrete products — Hollow core slabs*;
- EN 12737, *Precast concrete products — Floor slats for livestock*;
- EN 12794, *Precast concrete products — Foundation piles*;
- EN 12839, *Precast concrete products — Elements for fences*;
- EN 12843, *Precast concrete products — Masts and poles*;
- EN 13198, *Precast concrete products — Street furniture and garden products*;
- EN 13224, *Precast concrete products — Ribbed floor elements*;
- EN 13225, *Precast concrete products — Linear structural elements*;
- EN 13693, *Precast concrete products — Special roof elements*;
- EN 13747, *Precast concrete products — Floor plates for floor systems*;
- EN 13748-1, *Terrazzo tiles — Part 1: Terrazzo tiles for internal use*;
- EN 13748-2, *Terrazzo tiles — Part 2: Terrazzo tiles for external use*;
- EN 13978-1, *Precast concrete products — Precast concrete garages — Part 1: Requirements for reinforced garages monolithic or consisting of single sections with room dimensions*;
- EN 14843, *Precast concrete products — Stairs*;