# **DIN EN 15050**



ICS 91.100.30; 93.040

Supersedes DIN EN 15050:2007-08 See start of application

Precast concrete products – Bridge elements (includes Amendment A1:2012) English translation of DIN EN 15050:2012-06

Betonfertigteile -

Fertigteile für Brücken (enthält Änderung A1:2012)

Englische Übersetzung von DIN EN 15050:2012-06

Produits préfabriqués en béton -

Eléments de ponts (Amendement A1:2012 inclus)

Traduction anglaise de DIN EN 15050:2012-06

Document comprises 62 pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.



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DIN EN 15050:2012-06

A comma is used as the decimal marker.

### Start of application

The start of application of this standard is due to be 1 June 2012.

It should be noted that, in Germany, CE conformity marking of construction products will be permitted once this standard has been listed in the *Bundesanzeiger* (German Federal Gazette) and from the date given therein.

# **National foreword**

This standard has been prepared by Technical Committee CEN/TC 229 "Precast concrete products" (Secretariat: AFNOR, France).

The responsible German body involved in its preparation was the *Normenausschuss Bauwesen* (Building and Civil Engineering Standards Committee), Working Committee NA 005-07-08 AA *Betonfertigteile* (*SpA zu CEN/TC 229*).

#### **Amendments**

This standard differs from DIN EN 15050:2007-08 as follows:

- a) pier and abutment elements have been excluded from the scope;
- b) Clause A.5 "Precast arches or vaults" has been deleted;
- c) Annex Y has been deleted;
- d) in Annex ZA a website reference and the reference to 6.3 in Table ZA.3 have been updated.

#### **Previous editions**

DIN EN 15050: 2007-08

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 15050:2007+A1

March 2012

ICS 91.100.30; 93.040

Supersedes EN 15050:2007

#### **English Version**

# Precast concrete products - Bridge elements

Produits préfabriqués en béton - Eléments de ponts

Betonfertigteile - Fertigteile für Brücken

This European Standard was approved by CEN on 28 February 2007 and includes Amendment 1 approved by CEN on 23 January 2012.

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The numbering of clauses is strictly related to EN 13369:2004 Common rules for precast concrete products, at least for the first three digits. When a clause of EN 13369 is not relevant or included in a more general reference of this standard, its number is omitted and this may result in a gap on numbering

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# **Foreword**

This document (EN 15050:2007+A1:2012) has been prepared by Technical Committee CEN/TC 229 "Precast concrete products", the secretariat of which is held by AFNOR and was examined by and agreed with a joint working party appointed by the Liaison Group CEN/TC 229-CEN/TC250, particularly for its compatibility with structural Eurocodes.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2012, and conflicting national standards shall be withdrawn at the latest by September 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This document includes Amendment 1, approved by CEN on 2012-01-23.

This document supersedes EN 15050:2007.

The start and finish of text introduced or altered by amendment is indicated in the text by tags [A].

This document is one of a series of product standards for precast concrete products.

For common aspects reference is made to EN 13369: Common rules for precast products, from which also the relevant requirements of the EN 206-1: Concrete — Part 1: Specification, performances, production and conformity are taken.

The references to EN 13369 by CEN/TC 229 product standards are intended to make them homogeneous and to avoid repetitions of similar requirements.

Eurocodes are taken as a common reference for design aspects.

The installation of some structural precast concrete products is dealt with by ENV 13670-1: *Execution of concrete structures – Part 1: Common rules*, which has at the moment the status of a European prestandard. In all countries it can be accompanied by alternatives for national application and it shall not be treated as a European Standard.

The programme of standards for structural precast concrete products comprises the following standards, in some cases consisting of several parts:

EN 1168, Precast concrete products — Hollow core slabs

EN 12794, Precast concrete products — Foundation piles

EN 12843, Precast concrete products — Masts and poles

EN 13224, Precast concrete products — Ribbed floor elements

EN 13225, Precast concrete products — Linear structural elements

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EN 13693, Precast concrete products — Special roof elements

EN 13747, Precast concrete products — Floor plates for floor systems

EN 13978, Precast concrete products — Precast concrete garages

EN 14843, Precast concrete products — Stairs

EN 14844, Precast concrete products — Box culverts

EN 14991, Precast concrete products — Foundation elements

EN 14992, Precast concrete products — Wall elements

EN 15050, Precast concrete products — Bridge elements

A) EN 15037 (A), Precast concrete products — Beam-and-block floor systems

(A) EN 15258 (A), Precast concrete products — Retaining wall elements

This standard defines in Annex ZA the application methods of CE marking to products designed using the relevant EN Eurocodes (EN 1992-1-1 and EN 1992-1-2). Where, in default of applicability conditions of EN Eurocodes to the works of destination, design Provisions other than EN Eurocodes are used for mechanical strength and/or fire resistance, the conditions to affix CE marking to the product are described in ZA.3.4.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.