

## DIN EN 1344



ICS 93.080.20

Supersedes  
DIN EN 1344:2013-12

**Clay pavers –  
Requirements and test methods;  
English version EN 1344:2013 + AC:2015,  
English translation of DIN EN 1344:2015-10**

Pflasterziegel –  
Anforderungen und Prüfverfahren;  
Englische Fassung EN 1344:2013 + AC:2015,  
Englische Übersetzung von DIN EN 1344:2015-10

Pavés en terre cuite –  
Spécifications et méthodes d'essais;  
Version anglaise EN 1344:2013 + AC:2015,  
Traduction anglaise de DIN EN 1344:2015-10

Document comprises 53 pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

*A comma is used as the decimal marker.*

## **Start of application**

The start of application of this standard is 2013-12-01.

It should be noted that, in Germany, CE conformity marking of construction products will be permitted once this standard has been listed in the Official Journal of the European Union and/or the *Bundesanzeiger* (German Federal Gazette) and from the date given therein.

For further information, users of this standard should refer to the websites of the European Commission or of the relevant building authority.

The standard which this document replaces, DIN EN 1344:2002-07, may be used in parallel with this standard during a specified transition period where such has been laid down in the Official Journal of the European Union and/or the *Bundesanzeiger* (German Federal Gazette).

## **National foreword**

This document (EN 1344:2013 + AC:2015) has been prepared by Technical Committee CEN/TC 178 "Paving units and kerbs" (Secretariat: BSI, United Kingdom).

The responsible German body involved in its preparation was the *DIN-Normenausschuss Bauwesen* (DIN Standards Committee Building and Civil Engineering), Working Committee NA 005-10-02 AA *Pflastersteine, Platten und Bordsteine*.

## **Amendments**

This standard differs from DIN EN 1344:2002-07 as follows:

- a) in Annex B "Method for determination of dimensions", Figure B.1 has been extended;
- b) in Annex C "Method for the determination of freeze/thaw resistance", Subclause C.6 has been revised;
- c) for the test method for slip and skid resistance, reference is made to CEN/TS 16165;
- d) in Annex D "Method for the determination of transverse breaking load", the application of the load has been changed;
- e) Annex ZA has been revised.

Compared with DIN EN 1344:2013-12, the following corrections have been made:

- a) in Subclause C.6 "Evaluation of results — Assessment of damage", 1st and 3rd paragraph, "Type 4" has been replaced by "Type 6";
- b) in Subclause C.7 "Test report", the 2nd part of Figure C.1 has been replaced;
- c) in Subclause D.3 "Procedure", 4th paragraph, "N/mm/s" has been replaced by "N/(mm·s)";
- d) throughout the document "Slip and skid resistance" has been replaced by "Slip/skid resistance".

## **Previous editions**

DIN 18503: 1981-08

DIN EN 1344: 2002-07, 2013-12

English Version

## Clay pavers - Requirements and test methods

Pavés en terre cuite - Spécifications et  
méthodes d'essai

Pflasterziegel - Anforderungen und  
Prüfverfahren

EN 1344:2013 was approved by CEN on 2013-07-18 and Corrigendum AC:2015 on 2015-05-27.

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**Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## **Foreword to EN 1344:2013 + AC:2015**

This document (EN 1344:2013 + AC:2015) has been prepared by Technical Committee CEN/TC 178 “Paving units and kerbs”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2014, and conflicting national standards shall be withdrawn at the latest by April 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1344:2002.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

The main changes with respect to the previous edition are listed below:

- test method for slip and skid resistance: now has a reference to CEN/TS 16165;
- change in load apply with the method for the determination of transverse breaking strength;
- Annex ZA: revised content.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.