

DIN EN 13108-21



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Supersedes
DIN EN 13108-21:2006-07 and
DIN EN 13108-21
Corrigendum 1:2009-05
See start of application

**Bituminous mixtures –
Material specifications –
Part 21: Factory Production Control;
English version EN 13108-21:2016,
English translation of DIN EN 13108-21:2016-12**

Asphaltmischgut –
Mischgutanforderungen –
Teil 21: Werkseigene Produktionskontrolle;
Englische Fassung EN 13108-21:2016,
Englische Übersetzung von DIN EN 13108-21:2016-12

Mélanges bitumineux –
Spécifications pour le matériau –
Partie 21: Contrôle de la production en centrale;
Version anglaise EN 13108-21:2016,
Traduction anglaise de DIN EN 13108-21:2016-12

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In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

Start of application

The start of application of this standard is 2016-12-01.

DIN EN 13108-21:2006-07 and DIN EN 13108-21 Corrigendum 1:2009-05 may be used in parallel until 2018-03-31.

National foreword

This document (EN 13108-21:2016) has been prepared by Technical Committee CEN/TC 227 “Road materials” (Secretariat: DIN, Germany).

The responsible German body involved in its preparation was *DIN-Normenausschuss Bauwesen* (DIN Standards Committee Building and Civil Engineering), Working Committee NA 005-10-10 AA *Asphalt (SpA zu CEN/TC 227/WG 1) Gemeinschaftsausschuss mit FGSV*.

Amendments

This standard differs from DIN EN 13108-21:2006-07 and DIN EN 13108-21 Corrigendum 1:2009-05 as follows:

- a) the standard has been updated to be consistent with other parts of the EN 13108 series, test methods and CPR requirements;
- b) new guidance on non-conforming products, as part of factory production control, and on system non-compliance on audit has been provided;
- c) the term “constancy of performance” generally replaces “conformity of product”;
- d) Table A.1 has been split into Table A.1 and Table A.2 (correct tolerances for hot rolled asphalt mixes) for more clarity;
- e) the terms “additional characteristic” sieves for DoP purposes and “optional” sieves for the factory production control have been clarified;
- f) a factory production control system approach for a group of asphalt mixing plants or a single asphalt mixing plant for the audit has been included;
- g) the former (informative) Annex C has been dropped.

Previous editions

DIN EN 13108-21: 2006-07

DIN EN 13108-21 Corrigendum 1: 2009-05

English Version

Bituminous mixtures - Material specifications - Part 21: Factory Production Control

Mélanges bitumineux - Spécifications pour le matériau -
Partie 21: Contrôle de la production en centrale

Asphaltmischgut - Mischgutanforderungen - Teil 21:
Werkseigene Produktionskontrolle

This European Standard was approved by CEN on 27 February 2016.

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