

**DIN EN ISO 16276-1****DIN**

ICS 87.040; 91.080.10

**Corrosion protection of steel structures by protective paint systems –  
Assessment of, and acceptance criteria for, the adhesion/cohesion  
(fracture strength) of a coating –  
Part 1: Pull-off testing (ISO 16276-1:2007)  
English version of DIN EN ISO 16276-1:2007-08**

Korrosionsschutz von Stahlbauten durch Beschichtungssysteme –  
Beurteilung der Adhäsion/Kohäsion (Haftfestigkeit) einer Beschichtung und Kriterien für  
deren Annahme –  
Teil 1: Abreißversuch (ISO 16276-1:2007)  
Englische Fassung DIN EN ISO 16276-1:2007-08

Document comprises 15 pages



## National foreword

This standard has been prepared by Technical Committee CEN/TC 139 "Paints and varnishes" (Secretariat: DIN, Germany) in collaboration with Technical Committee ISO/TC 35 "Paints and varnishes".

The responsible German body involved in its preparation was the *Normenausschuss Beschichtungsstoffe und Beschichtungen* (Coatings and Coating Materials Standards Committee), Technical Committees NA 002-00-10-05 GUA *Korrosionsschutzstoffe und -systeme, einschließlich Prüfung* and NA 002-00-10 GA *Korrosionsschutz von Stahlbauten*.

DIN EN ISO 16276 consists of the following parts, under the general title *Corrosion protection of steel structures by protective paint systems – Assessment of, and acceptance criteria for, the adhesion/cohesion (fracture strength) of a coating*:

- Part 1: Pull-off testing
- Part 2: Cross-cut testing and X-cut testing

The DIN Standards corresponding to the International Standards referred to in the EN are as follows:

ISO 4618:2006	DIN EN ISO 4618:2007-03
ISO 4624	DIN EN ISO 4624
ISO 12944 (all parts)	DIN EN ISO 12944 (all parts)

## National Annex NA (informative)

## Bibliography

DIN EN ISO 4618:2007-03, *Paints and varnishes — Terms and definitions* (ISO 4618:2006)

DIN EN ISO 4624, *Paints and varnishes — Pull-off test for adhesion — Abreißversuch*

DIN EN ISO 12944 (all parts), *Paints and varnishes — Corrosion protection of steel structures by protective paint systems*

EUROPEAN STANDARD

EN ISO 16276-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2007

ICS 87.020

English Version

Corrosion protection of steel structures by protective paint systems - Assessment of, and acceptance criteria for, the adhesion/cohesion (fracture strength) of a coating - Part 1: Pull-off testing (ISO 16276-1:2007)

Anticorrosion des structures en acier par systèmes de peinture - Évaluation et critères d'acceptation de l'adhésion/cohéson (résistance à la rupture) d'un revêtement - Partie 1: Essai de traction (ISO 16276-1:2007)

Korrosionsschutz von Stahlbauten durch Beschichtungssysteme - Beurteilung der Adhäsion/Kohäsion (Hafffestigkeit) einer Beschichtung und Kriterien für deren Annahme - Teil 1: Abreißversuch (ISO 16276-1:2007)

This European Standard was approved by CEN on 14 May 2007.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels